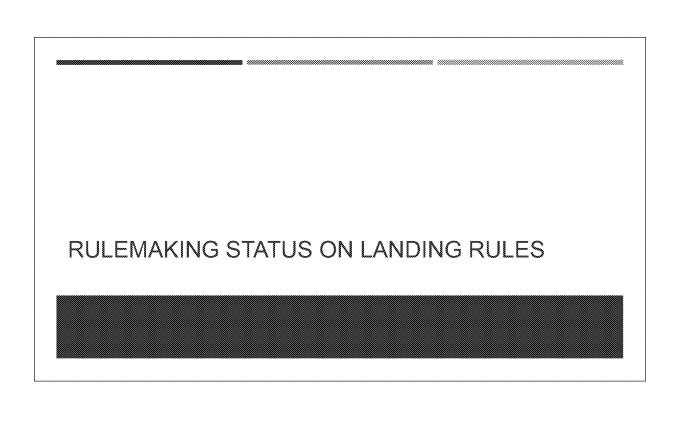
#### NOx RECLAIM WORKING GROUP MEETING



## Agenda

- Rulemaking Status on Landing Rules
- Bridge BARCT Requirements for Landing Rules
- Ongoing Efforts and Next Steps



## Rules Under Development



PR 1147.1 – Aggregate Facilities

Public Hearing: August 6, 2021



PR 1147.2 – Metal Melting and Heating Furnaces

Public Hearing: October 1, 2021



PP 1105 I - Reiner/ Equipment

Public Hearing: September 3, 2021



PR 1159 I - Ninic Acid Processing Tanks

Public Hearing: November 5, 2021



PAR 1147 – Miscellaneous Combustion Sources

Public Hearing: December 3, 2021

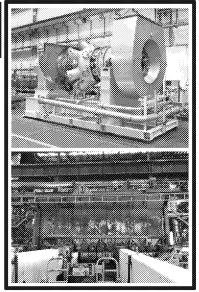


PAR 1153 1 – Commercial Food Ovens

Public Hearing: December 3, 2021

# PAR 1147 – Miscellaneous Combustion Sources

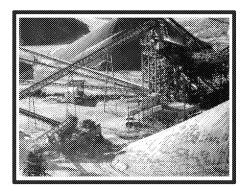
- Previous Working Group Meeting held March 10, 2021
- Working with equipment vendors and burner manufacturers
- Cost-effectiveness analysis for remaining equipment categories anticipated to be presented at the next Working Group Meeting
- Next Working Group Meeting: May 2021
- Public Hearing: December 3, 2021



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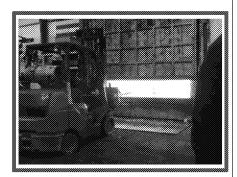
### PR 1147.1 – Aggregate Facilities

- Working Group Meeting held on March 11, 2021
- Aggregate drying equipment will remain in PR 1147.1 instead of incorporating into PAR 1147
- Rule language overview to be presented during next Working Group Meeting
- Next Working Group Meeting: Early May 2021
- Public Hearing: August 6, 2021



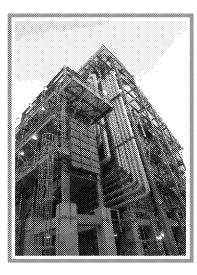
## PR 1147.2 – Metal Melting and Heating Furnaces

- Working Group Meeting held on February 2, 2021
- Meeting with facilities to obtain more information
- Next Working Group Meeting: Late April 2021
- Public Hearing: October 1, 2021



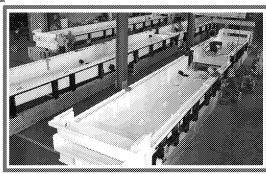
## PR 1109.1 – Refinery Equipment

- Next Working Group Meeting: Late April
- Revised cost data from facilities submitted
- Staff currently reassessing BARCT and cost-effectiveness for:
  - \* Heaters and boilers (>40 MMBtu/hr)
  - » FCCU with existing SCRs
  - Vapor incinerators and thermal oxidizers
- Ongoing meetings to address issues and concerns from stakeholders
- Start-up and shutdown provisions will be addressed in separate rule (PR 429.1)
- Public Hearing moved to September 3, 2021



#### PR 1159.1 – Nitric Acid Processing Tanks

- Addresses NOx emissions from nitric acid processing tanks
- Staff in data gathering phase
- Public Hearing: November 5, 2021

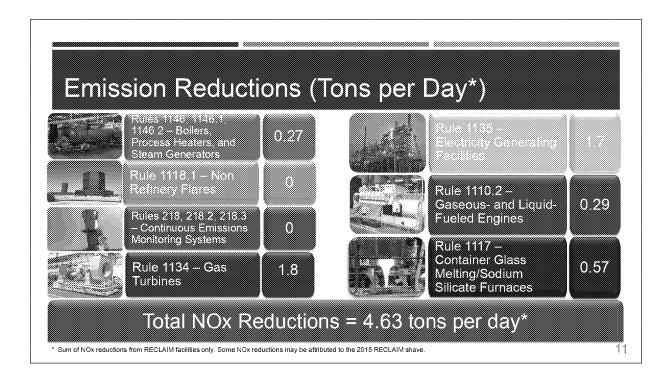


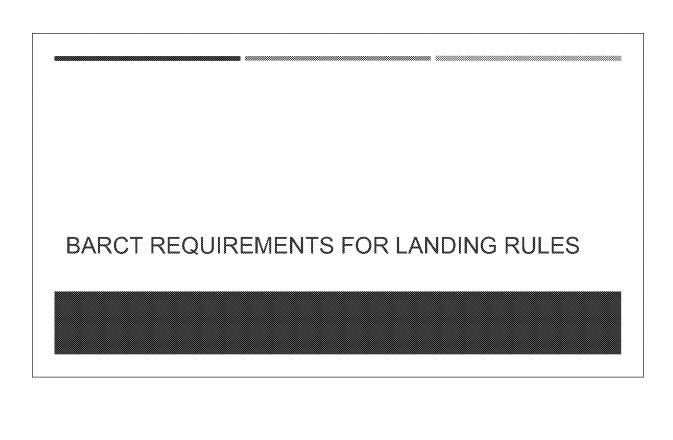
times://minner.com/tanks/netvore-tente-case-etudy.html

# PAR 1153.1 – Commercial Food Ovens

- Staff identified 6 RECLAIM facilities which operate food ovens, smokers, or dryers that will be subject Rule 1153.1
- Staff in data gathering phase
- Food ovens at RECLAIM facilities will become subject to the requirements of Rule 1153.1
- Public Hearing: December 3, 2021







## BARCT Requirements - Background

- U.S. EPA has commented as facilities transition out of RECLAIM there needs to be a an interim BARCT requirement until implementation of BARCT requirements in applicable landing rules
- BARCT implementation dates vary in landing rules
  - Implementation dates for some equipment will extend beyond the date facilities are expected to transition out of RECLAIM
- Clean Air Act Section 110(I) prohibits the U.S. EPA from approving a revision to a SIP if the revision would interfere with any applicable requirement concerning attainment
  - RECLAIM currently establishes BARCT in aggregate

#### **Current RECLAIM Timeline**

- Based on input from U.S. EPA, RECLAIM facilities cannot be transitioned out of RECLAIM until U.S. EPA approves Regulation XIII, Regulation XX, and landing rules
  - \* Facilities are not expected to be able to exit RECLAIM before January 1, 2023, and more likely around January 1, 2024
  - Several landing rules and proposed landing rules contain implementation dates beyond January 1, 2024
- RECLAIM facilities need to be transitioned simultaneously since RECLAIM was approved into the SIP as one entire program
  - Removing a portion of facilities would require RECLAIM to be approved back into the SIP which will be challenging with the current Economic Incentive Program (EIP) guidance

	I'm concerned that this too much detail  Implementation Schedules for Adopted/Amended Landir characterize 1146.2 qu  Region and Calegory			
Rule Number(s)	BARCT Limit Applicable On or Before January 1, 2024	like that.  SARC Limit Applicable After January 1, 2024		
Rule 1110.2 – Gaseous- and Liquid-Fueled Engines	Stationary engines	Compressor gas lean-burn engines		
Rule 1117 – Container Glass Melting/Sodium Silicate Furnaces	Container glass melting furnace     Sodium silicate furnace	Auxiliary combustion equipment used in the manufacture of container glass		
Rule 1118.1 – Non Refinery Flares	Flares with submitted application to install, replace, or relocate after January 4, 2019	N/A		
Rule 1134 – Gas Turbines	Stationary gas turbines, excluding compressor gas turbines	Compressor gas turbines		
Rule 1135 – Electricity Generating Facilities	Boilers     Gas turbines	Diesel internal combustion engines located on Santa Catalina Island		
Rules 1146, 1146.1, 1146.2 – Boilers, Process Heaters, and Steam Generators	• Rules 1146 and 1146.1 units	<ul> <li>Rule 1146.2 Type 1 units need BARCT assessment</li> <li>Rule 1146.2 Type 2 units if BARCT assessment determines more stringent limits are necessary</li> </ul>		

## Bridge Requirements in Landing Rules

- Staff identified two approaches to bridge BARCT requirements post RECLAIM, until BARCT requirements in landing rules are implemented
- Staff is proposing two approaches for discussion and is seeking input from stakeholders

Limit Annual Emissions to 14.5 tons per day (tpd) of NOx for All RECLAIM Facilities

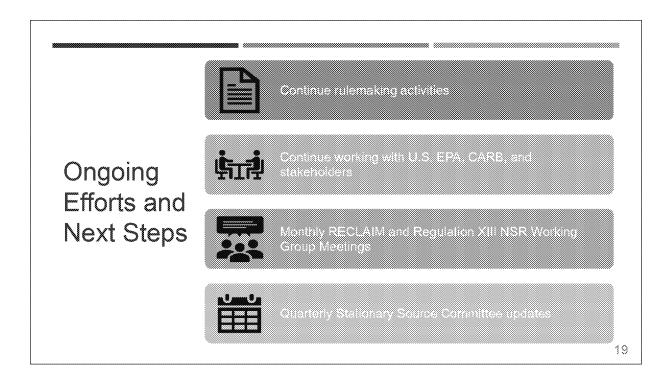
Interim NOx BARCT Limits for Equipment with Compliance Dates after January 1, 2024

# Limit Annual Emissions to 14.5 tons per day (tpd) of NOx for All RECLAIM Facilities

- Conduct annual analysis to ensure annual emissions for RECLAIM facilities is at or below 14.5 tpd of NOx
- If annual NOx emissions exceed 14.5 tpd, staff will conduct an assessment on future effective compliance dates and estimated emission reductions
- ▼ Taking into account future effective compliance dates, If projected emissions are expected to exceed the 14.5 tpd for 18 months or longer:
  - Staff will initiate rulemaking to establish interim BARCT limits for the units with the longest implementation time period

# Interim NOx BARCT Limits for Equipment with Compliance Dates after January 1, 2024

- Develop interim NOx BARCT limits for equipment with compliance dates after January 1, 2024
- Staff expects that U.S. EPA approval of the three regulatory elements (Regulation XIII, Regulation XX, and landing rules) is likely post January 1, 2024,
- Staff will need to revisit adopted and amended landing rules to establish interim NOx BARCT limits that would be effective after facilities transition out of RECLAIM and until implementation of NOx BARCT limits in landing rules
- Interim BARCT limit would be representative of current NOx levels and is not intended to require interim reductions



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